



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3637-041
Job Sheet 179717



Part No: D3637-041

Job Qty: 6 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		SC 18/07/18
100	Waterjet	6 pcs	7/18/18	7/18/18	0.00	0.41	Waterjet1		SC 18/07/18
110	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Waterjet-2		SC 18/07/18
120	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC8-3		38
130	Brake NC	6 pcs	7/18/18	7/18/18	0.00	0.41	Brake NC 1		9-89
140	Small Fab	6 pcs	7/18/18	7/18/18	0.00	1.27	Small Fab-4		DAS
150	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC5		AUG 17 2018 38
160	Packaging	6 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-1		AUG 20 2018 9-89
170	QC21-SA	6 Ea	7/18/18	7/18/18	0.00	0.00	QC21		21 9-89 AUG 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20426AD3-3	Rivet	12 Ea (2 ea)	90-Start up Operation	
M304S14GA	304SS sheet .080	.5400 sf (.09 ea)	140-Small Fab	5018535
MS21059L4	Nutplate	6 Ea (1 ea)	140-Small Fab	5093786

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20426AD3-3	12	4,153	0
140-Small Fab	M304S14GA	1	126	0
	MS21059L4	6	84	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

Date: _____

QA Closed:

Date:

Work Order update only

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order: _____		Part No. _____		NCR No. _____		Date : _____		Step #: _____		Description Work Order Deviation		QTY Effective : _____		MRB (Q51042) Approval	
DISPOSITION						AGAINST DEPARTMENT/PROCESS									
Suspected Unapproved						Rework Scrap Use-as-is						Cross tube Small Fab Finishing Composite			
Skid-tube Machining Thermoforming Large Fab						Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier						Engineering Quality Other			
Completed By _____												nd / Supervisor ial Verification			
Container No: S091762												Part: D3637 - 041			
Job No: 179717												Serial No/Batch: S091762			
Revision: _____												Inspector: _____			
Exp Date: _____												Instructions: _____			
Date: 07/13/18												Coordinator Approval			
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com												ned Wrong Dimensions nder tolerance orrect it/Missing removed Drawing Finish Misread Turning Sequence			
Root Cause												Off-set Mislabeled Fit/Function Misaligned/off center			
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified												Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes			
No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due												Pressure/Fo Bending Centre Not C Cracks Crimp/Kink/I Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter OTHER :			

